



## INA Service Info



# Assembly instructions for tensioning pulley 531 0203 20

Manufacturers: Audi, Seat, Skoda, Volkswagen

### Models:

Audi: A3, A4  
 Seat: Alhambra, Altea, Altea XL, Cordoba, Ibiza III, Leon, Toledo II, Toledo III  
 Skoda: Fabia, Octavia, Superb  
 VW: Bora, Caddy III, Golf IV, Golf V, Golf VI, Jetta III, New Beetle, Passat, Polo, Sharan, Touran, Multivan/Transporter T5

Engines: 1.6, 2.0, 2.0i

Part no.: 531 0203 20  
 530 0171 10  
 530 0171 30

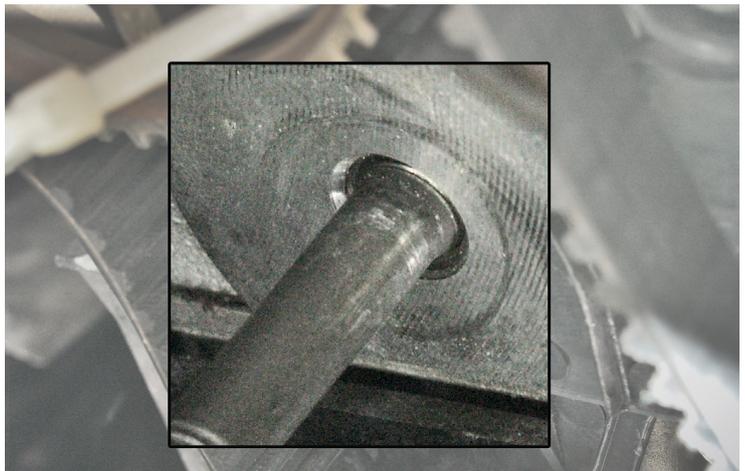


Image 2: The stud is correctly screwed in



Image 1: The stud is not correctly screwed in

When installing tensioning pulley 531 0203 20, you must ensure that the thread (M10) on the stud is fully screwed into and flush with the engine block. The thread must not protrude from the block (see Image 2).

If the thread (M10) on the stud is not completely screwed in (see Image 1), the tensioning pulley does not lie flush with the surface of the engine block and will therefore become damaged. Tightening the tensioner onto the protruding threaded portion of the stud will give the impression that the tensioner is correctly clamped.

When the engine is running, the resulting forces in the tensioning pulley may cause the stud/tensioner to come loose, which could lead to major engine damage.

You must ensure that the thread on the stud lies flush or below the engine block! If the stud is in any other position, this may cause the tensioning pulley to malfunction!

Please observe the vehicle manufacturer specifications!

**You want more? We can help!**

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