

Installation note for exhaust gasket from T931495ABS with turbocharger Ford 1.0 EcoBoost

Introduction:

the built-in heat shield exhaust gaskets have to be replaced for the installation of the exhaust system gasket between the turbocharger and cylinder head.

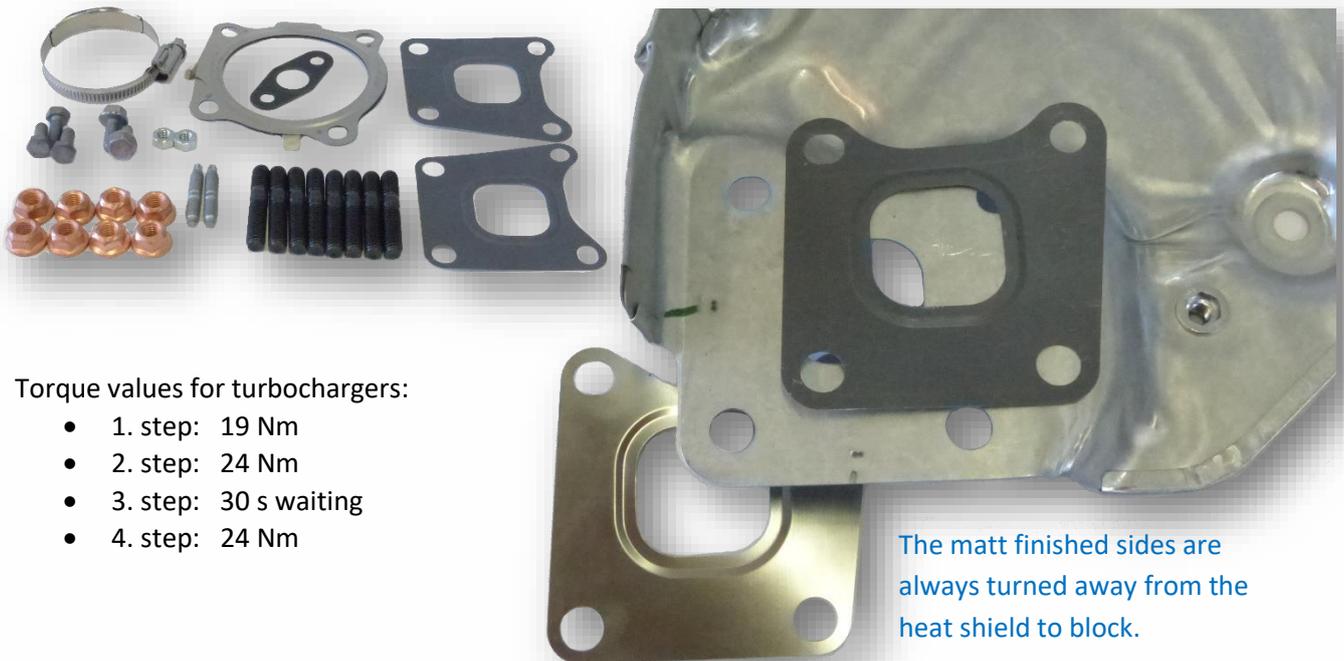
Note:

The factory spotted metal gaskets must be removed from the heat shield. In the area of the sealing surfaces, the heat protection plate must be free of soot build-up and corrosion on both sides. Use this purpose, suitable wire brush.

Risk of injury: always wear work gloves

Instructions:

Two exhaust gaskets are supplied with different external dimensions. The larger exhaust gasket is inserted with the matt finished side ahead of the studs on the cylinder head. Then follow the heat shield and the smaller exhaust gasket with the matt finished side to the turbocharger.



Torque values for turbochargers:

- 1. step: 19 Nm
- 2. step: 24 Nm
- 3. step: 30 s waiting
- 4. step: 24 Nm

The matt finished sides are always turned away from the heat shield to block.

Vehicle Manufacturer: Ford

Vehicle: Focus III, Tourneo Connect, Transit Connect, B-Max II, C-Max, Fiesta VI + VII 1.0 EcoBoost

Engine code: M1CA; M1CB; M1DA; M1DC; M1DD; M1JA; M1JC; M1JE; M1JJ; M1JH; M1JU; M1JL; M1JM; M2DA; M2GA; M2GB; SFCB; SFCF; SFCC; SFCD; SFDA; SFJA; SFJB; SFJC; SFJD; SFJE; SFJF; SFJH; JFJJ; SFJK; SFJN; SFJP; B7DA; YYJA; YYJB; YYJC; YYJD

Validity: This service information is valid for renewing the turbocharger with

BTS reference: T916553 **BTS-Service-Set-Nr:** T981626, T981634, T981637

BTS reference: T916554 **BTS-Service-Set-Nr:** T981620, T981635, T981638

Please note: OE-references are only for means of comparison. The content of this Service Information is non-binding and is only for informational purposes. The manufacturer specifications have to be adhered to.