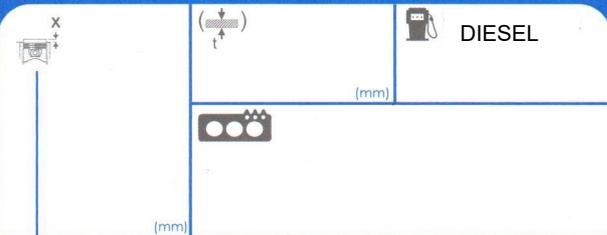


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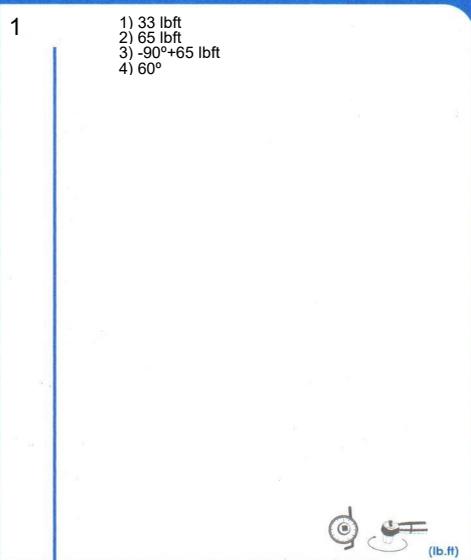
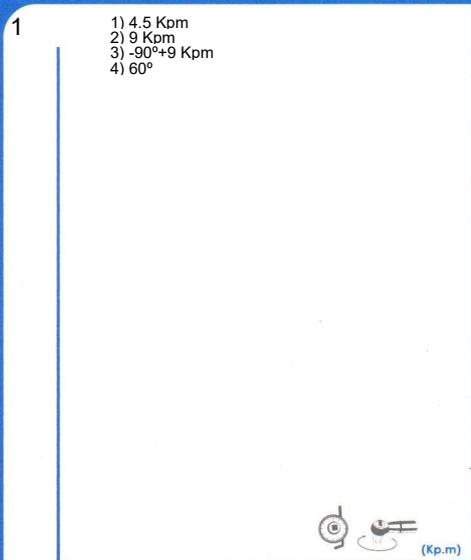
VOLVO (INDUSTRIAL)



DIESEL

c.c. 6725 (cm3) 104.8 (mm)

1 D7A;D7B;D7C;TD71E;TD71F;TD71FA;TD71FAQ;TD71FC;TD71FCQ;TD71FD;TD71FQ;TD71FS;TD71FSO;TD71FSQ;TD71G;TD73E;TD73ES

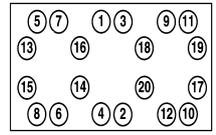


1 NO RETIGHTENING

1 NO RETIGHTENING

ROUGHNESS

MLS		
ALUMINIUM ALUMINIO	0.5 / 1.0 µm	2.3 µm MAX
CAST IRON FUNDICIÓN	1.5 / 1.8 µm	3.8 µm MAX



TORQUE SEQUENCE



-90° +
-180°

LOOSEN UP AND TIGHTEN BOLT BY BOLT RESPECTING THE SPECIFIED TORQUE AND ORDER
AFLOJAR Y APRIAR TORNILLO A TORNILLO CON EL PAR Y ORDEN ESPECIFICADOS

LOOSEN ALL THE BOLTS
AFLOJAR TODOS LOS TORNILLOS

RUN THE ENGINE UNTIL TOTAL OPENING OF THE THERMOSTAT
LET THE ENGINE COOL DOWN FOR 4 HOURS (WITH OPEN BOWNE)
OPEN THE CAP OF THE EXPANSION TANK OF THE WATER COOLING CIRCUIT
RODAR EL MOTOR HASTA LA APERTURA TOTAL DEL TERMOSTATO
DEJAR ENRIAR EL MOTOR CUATRO HORAS (CONOPI ABIERTO)
ABRIR EL TAPON DEL VASO DE EXPANSION DEL CIRCUITO DEL AGUA DE REFRIGERACION

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